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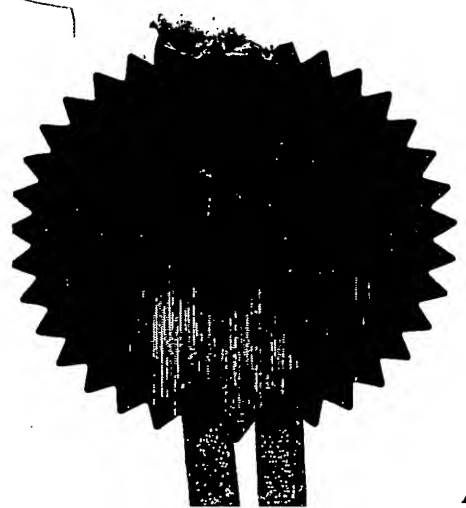
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Dated 9 July 2003

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GB 0212612.6

By virtue of a direction given under Section 30 of the Patents Act 1977, the application is proceeding in the name of

UTM IP LIMITED,
Hampstead Avenue,
MILDENHALL,
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IP28 7AS,
United Kingdom

Incorporated in the United Kingdom,

[ADP No. 08614273001]

Patents Form 1/77

Patents Act 1977
(Rule 16)



31 MAY 1977
PG1 7700 0.00-0212612.6

THE PATENT OFFICE
J
30 MAY 2002
RULE 97
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The Patent Office
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Request for grant of a patent

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)

1.	Your Reference	P58583V		
2.	Patent Application number (The Patent Office will fill in this part)	0212612.6		
3.	Full name, address and postcode of the or each applicant (<u>underline all surnames</u>)	Lambeth Properties Limited Charlotte House Charlotte Street PO Box B-341 Nassau Bahamas		
	Patents ADP Number (if you know it)			
	If the applicant is a corporate body, give the country/state of its incorporation	Bahamas		
4.	Title of the invention	Marker Projectile		
5.	Name of your agent (if you have one)	Fry Heath & Spence		
	"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)	The Old College 53 High Street Horley, Surrey RH6 7BN		
	Patents ADP Number (if you know it)	05880273001		
6.	If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or each of these earlier applications and (if you know it) the or each application number.	Country	Priority application number (if you know it)	Date of filing (day / month / year)
7.	If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application.	Number of earlier application		Date of filing (day / month / year)
8.	Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:	Yes		
	a) any applicant named in part 3 is not an inventor; or			
	b) there is an inventor who is not named as an applicant, or			
	c) any named applicant is a corporate body.			

(See note (d))

SECTION 30 (1977 ACT) APPLICATION FILED 17/4/03
720253002

9. Enter the number of sheets for any of the following items you are filing with this form. Do not count copies of the same document.

Continuation sheets of this form 0

Description 6

Claim(s) 3

Abstract 1

Drawing(s) 2

10. If you are also filing any of the following, state how many against each item.

Priority documents 0

Translations of priority documents 0

Statement of inventorship and right to grant of a patent (*Patents Form 7/77*) 1

Request for preliminary examination and search (*Patents form 9/77*) 1

Request for substantive examination (*Patents form 10/77*) 0

Any other documents 0
(please specify)

11. I/We request the grant of a patent on the basis of this application.

Signature

Date

28 May 2002

12. Name and daytime telephone number of person to contact in the United Kingdom
Victoria J Townsend - 01293 776880

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Notes

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MARKER PROJECTILE

5 The present invention relates to a marker projectile and to the combination of a marker projectile and a cartridge.

BACKGROUND

10 Marker projectiles for use in training or war games are well known and examples of such projectiles are disclosed in US 4,686,905, GB 2 284 252, GB 1 263 522, US 3,528,662, US 4,128,059 and US 3,782,286.

15 Most of the aforementioned patents disclose projectiles in which a marker substance is held within a frangible casing or enclosure which ruptures upon impact with a target. A problem with projectiles such as bullets that are intended to break upon impact is that sometimes they fail to break. Moreover, because of the high impact required to break the frangible casing or enclosure, the projectiles can often cause injury upon impact with a person. A further problem is that the frangible casings or enclosures can sometimes break in a gun during the gun's reloading cycle.

20 Some of the aforementioned problems are addressed in GB 2 284 252 which discloses a projectile comprising a hollow casing having a perforated nose portion, a piston disposed within the casing, and a marking substance disposed forwardly of the piston. The piston is movable forwardly under force applied to it by gas used to discharge the projectile thereby compressing the marking substance and expelling it through the nose portion which thus becomes coated with the marking substance. Upon impact with a target, the marking substance is transferred to the target to mark the target.

30 However, a problem with projectiles, such as those disclosed in GB 2 284 252, in which the nose portion of the projectile is coated with a marking substance even before the projectile has left the gun barrel, is that the marking substance is dispersed by the rotation imparted to the projectile by the rifling in the gun barrel. Thus, the centrifugal force imparted by the spinning bullet causes the marking substance to move radially outwardly and consequently it can foul the barrel of the gun. A build up of marking substance, or its thermal decomposition products, in the gun barrel over time

will inevitably have an adverse effect on the working of the gun. This problem is greatly exacerbated with bullets designed for use in high velocity rifles such as the NATO and US 5.56mm calibre rifles where the rifling in the barrel must be such as to impart a very high spin rate to the bullet in order to ensure a stable trajectory. Even with relatively low velocity training ammunition, 5 the high spin rates imparted by the rifling in high velocity rifles are still sufficient to cause the marking substance to disperse in the manner described above.

A still further problem with the marker projectile of GB 2 284 252 and other known marker projectiles is that they are unsuitable for small calibre barrels such as the current NATO and US 10 5.56mm calibre self loading rifle barrels. This is not only because of the problem of radial dispersion of the marking substance referred to above, but also because the complexity of the bullet poses considerable manufacturing difficulties with smaller calibre bullets.

International Patent Application no. PCT/GB00/00241 discloses a marker projectile which 15 goes some way to overcoming the aforementioned technical problems. The marker projectile in that patent specification is characterised by a marker substance being disposed in a hollow chamber with a front opening. An expelling member is positioned behind the marker substance with respect to the front opening. The configuration of the projectile is such that, on impact with a target, the momentum of the expelling member relative to the hollow body carries the expelling member 20 forwardly towards the impacted target so as to expel the marking substance in a low impact manner. These marker projectiles are distinguished from known projectiles such as those disclosed in GB 2 284 252 where a piston within the projectile is driven forwardly by the propellant gases in the cartridge or gun to expel the marker substance. In the projectiles described in PCT/GB001/00241, the expelling member is insulated from the propellant gases; in other words, the propellant gases do 25 not act on the expelling member to force it forwardly to cause expulsion of the marking substance.

The present invention aims to improve the spread of a marker substance expelled by a non-lethal, low impact projectile of the type already described in PCT/GB00/00241.

30 SUMMARY OF THE INVENTION

In accordance with the present invention, there is provided a non-lethal marker projectile comprising a hollow body having an opening at the front; a marker substance disposed within the hollow body; and an expelling member within the hollow body behind the marking substance; the

hollow body and expelling member being configured such that upon impact of the projectile with a target, the momentum of the expelling member relative to the hollow body carries the expelling member forwardly to expel the marking substance through the opening and characterised by a separator extending at least partly over the front opening, the separator defining two or more spaces
5 through which the marker substance may pass when expelled through the opening.

The separator may conveniently be provided in the form of a cap which is secured to an outer wall or edge of the hollow body adjacent the front opening. Desirably, such a cap is secured in such a way that the aerodynamic properties of the projectile are not significantly compromised.
10 The separator conveniently comprises one or more arms extending between the periphery of the front opening and the centre of the front opening. Optionally, the arms extend symmetrically from the centre to the periphery of the opening. Preferably, there are between two and four arms, desirably, there are three arms. Optionally, the separator has a domed configuration, the peak of the dome sitting in substantial alignment with the centre of the front opening.

15

Conveniently, a collar at the end of the hollow body adjacent the opening is provided with a peripheral protrusion, such as an angled flange, over which a complementary inner surface of the separator may be snap fit into position. Alternative means for securing the separator to the hollow body will not doubt occur to the skilled addressee and may, without limitation, include; providing
20 complementary screw threads so that the separator can be screwed into position on the body, press fitting, spot welding, gluing or clipping.

The provision of the separator causes the marker substance, when propelled by the expelling member to be separated by a barrier (such as an arm) provided by the separator and to be expelled
25 through the available spaces between elements of the barrier. This causes spreading of the marker substance over the target area, in a manner similar to water flowing through a sprinkler head. The mark on the target becoming more visible from a distance.

In one embodiment, the hollow body comprises a sleeve having a core body portion secured
30 within a rear end thereof, the inner wall of the sleeve and a forwardly facing surface of the core body portion defining a chamber within which the marking substance and expelling member are disposed. The sleeve typically has a cylindrical form, a spigot portion of the core body member being received (preferably non-slidably) within the rear end of the sleeve. The sleeve is preferably formed from a material having a greater density than the material from which the core body portion is formed.

Thus, for example, the sleeve can be formed from a metal material such as aluminium and the core body portion can be formed from a plastics material. The advantage of this feature is that (with the exception of the expelling member) the mass of the hollow body is concentrated towards its outer circumference which improves its ballistic properties.

5

It is most preferred that the hollow body is provided with means for centring the expelling member therein during flight of the projectile. By providing centring means, lateral movement of the expelling member during flight is prevented and the destabilising effect of such movement is therefore avoided. The centring means can be a recess in a forwardly facing surface within the interior of the hollow body. Where the hollow body comprises a core body portion and a sleeve, the centring means can comprise a recess in the forwardly facing surface of the core body portion. The recess constituting the centring means can be conical, frustoconical, hemispherical or part hemispherical, for example.

15

The expelling member can take a variety of shapes provided that it is rotationally symmetrical about its longitudinal axis. Preferably, it is of a spherical shape and more preferably it is a solid sphere.

The expelling member is typically formed from a material having a greater density than the material(s) from which the hollow body is formed. Thus, for example, the expelling member can be formed from steel. Where the projectile comprises a sleeve and core body portion, it is preferred that the expelling member has a greater density than the sleeve and the core body portion. It will be appreciated also that, typically, the expelling member will have a density greater than the density of the marking substance.

25

In order to ensure that the expelling member can be carried forwardly by its own momentum within the hollow body upon impact with a target without its motion being retarded by frictional engagement with an inner surface of the hollow body, there is preferably a radial clearance between the centred expelling member and the inner wall of the hollow body (e.g. sleeve) sleeve.

30

In the projectiles of the invention, the motivating force urging the expelling member forwardly against the marking substance is the expelling member's own momentum. There is no need for a piston/cylinder arrangement driven by the expanding propellant gases within the gun barrel upon firing. On the contrary, where a core body portion/sleeve arrangement is used, means

are typically provided for preventing forward movement of the core body portion in the manner of a piston relative to the sleeve. Such means can take the form of an abutment surface, for example an abutment flange, on the core body portion which rests against a rearwardly facing surface of the sleeve.

5

The present invention also contemplates the combination of a cartridge and a marker projectile as hereinbefore defined.

BRIEF DESCRIPTION OF THE DRAWINGS

10

For the purposes of exemplification, a preferred embodiment of the invention is now described with reference to the following Figures in which:

Figure 1 shows a longitudinal section through one embodiment of a projectile of the invention;

Figure 2 shows in more detailed view, from three perspectives, the separator which distinguishes the projectile of the invention from the prior art.

20

DESCRIPTION OF THE PREFERRED EMBODIMENT

As can be seen in Figure 1, the projectile comprises a main body 1 having a tail portion 2 for seating in an appropriately configured cartridge (not shown), and a front portion 3 to which a separator 4 is secured. In the front portion 3 and behind the separator 4 is a hollow, generally cylindrical recess 5 having a tapered bottom 6. Seated within the recess 5, is an expelling member, represented as a ball bearing 7. Also within the recess but between the separator 4 and the ball bearing 7 is a quantity of marker substance 8.

30

The separator 4 is substantially dome shaped in profile and has a collar 9 configured to snap fit over a recessed portion 10 of an outer wall of the body 1 adjacent the front portion 3. The recessed portion 10 is provided with radially outwardly extending protrusions 10a, which are received in complementary indentations 9a positioned radially on an inner wall of the collar 9.

CLAIMS

1. A non-lethal marker projectile comprising a hollow body having an opening at the front;
5 a marker substance disposed within the hollow body; and an expelling member within the
hollow body behind the marking substance; the hollow body and expelling member being
configured such that upon impact of the projectile with a target, the momentum of the
expelling member relative to the hollow body carries the expelling member forwardly to
expel the marking substance through the opening and characterised by a separator extending
10 at least partly over the front opening, the separator defining two or more spaces through
which the marker substance may pass when expelled through the opening.
2. A non-lethal marker projectile as claimed in claim 1 characterised in that the separator
15 comprises a cap which is secured to an outer wall or edge of the hollow body adjacent the
front opening.
3. A non-lethal marker projectile as claimed in 2 characterised in that cap is secured in such
a way that the aerodynamic properties of the projectile are not significantly compromised.
4. A non-lethal marker projectile as claimed in any preceding claim characterised in that the
20 separator comprises one or more arms extending between the periphery of the front opening
and the centre of the front opening.
5. A non-lethal marker projectile as claimed in claim 4 characterised in that the arms extend
25 symmetrically from the centre to the periphery of the opening.
6. A non-lethal marker projectile as claimed in claim 4 or claim 5 characterised by between
two and four arms.
7. A non-lethal marker projectile as claimed in claim 6 characterised in that there are three
30 arms.
8. A non-lethal marker projectile as claimed in any preceding claim characterised in that the
separator has a domed configuration, the peak of the dome sitting in substantial alignment
with the centre of the front opening.

9. A non-lethal marker projectile as claimed in any preceding claim characterised in that the hollow body is provided with means for centring the expelling member therein during flight of the projectile..

5

10. A non-lethal marker projectile as claimed in claim 9 characterised in that the centring means is a recess in a forwardly facing surface within the interior of the hollow body.

10

11. A non-lethal marker projectile as claimed in any one of the preceding claims characterised in that the hollow body comprises a sleeve having a core body portion secured within a rear end thereof, the inner wall of the sleeve and a forwardly facing surface of the core body portion defining a chamber within which the marking substance and expelling member are disposed.

15

12. A non-lethal marker projectile as claimed in claim 10 or 11 characterised in that the recess is conical, frustoconical, hemispherical or part hemispherical.

20

13. A non-lethal marker projectile as claimed in any of claims 10 to 12 characterised in that the sleeve has a cylindrical form, and a spigot portion of the core body member is received within the rear end of the sleeve.

25

14. A non-lethal marker projectile as claimed in any one of claims 10 to 3 characterised in that the sleeve is formed from a material having a greater density than the material from which the core body portion is formed.

15. A non-lethal marker projectile as claimed in 14 characterised in that the sleeve is formed from a metal material and the core body portion is formed from a plastics material.

30

16. A non-lethal marker projectile as claimed in 15 characterised in that the sleeve is formed from aluminium.

17. A non-lethal marker projectile as claimed in any one of the preceding claims characterised in that the expelling member is formed from a material having a greater density than the material(s) from which the hollow body is formed.

18. A non-lethal marker projectile as claimed in claim 17 characterised in that the expelling member is formed from steel.
19. A non-lethal marker projectile as claimed any one of the preceding claims characterised in that the expelling member is of a spherical shape.
20. A marker projectile according to claim 19 characterised in that the expelling member is a solid sphere.
21. A marker projectile substantially as described herein with reference to the accompanying drawings.
22. A combination of a cartridge and a marker projectile as defined in any one of the preceding claims.

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ABSTRACT

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MARKER PROJECTILE

The invention provides a marker projectile comprising a hollow body 1 having an opening 5 at the front; a marker substance 8 disposed within the hollow body 1; and an expelling member 7 such as a metal ball within the hollow body 1, behind the marking substance 8. The hollow body 1 and expelling member 7 being configured such that upon impact of the projectile with a target, the momentum of the expelling member 7 relative to the hollow body 1 carries the expelling member 7 forwardly to expel the marking substance 8 through the opening 5, and characterised by a separator 4 extending at least partly over the front opening 5, the separator 4 defining two or more spaces 42a, 42b, 42c through which the marker substance may pass when expelled through the opening 5.

(Figure 1)

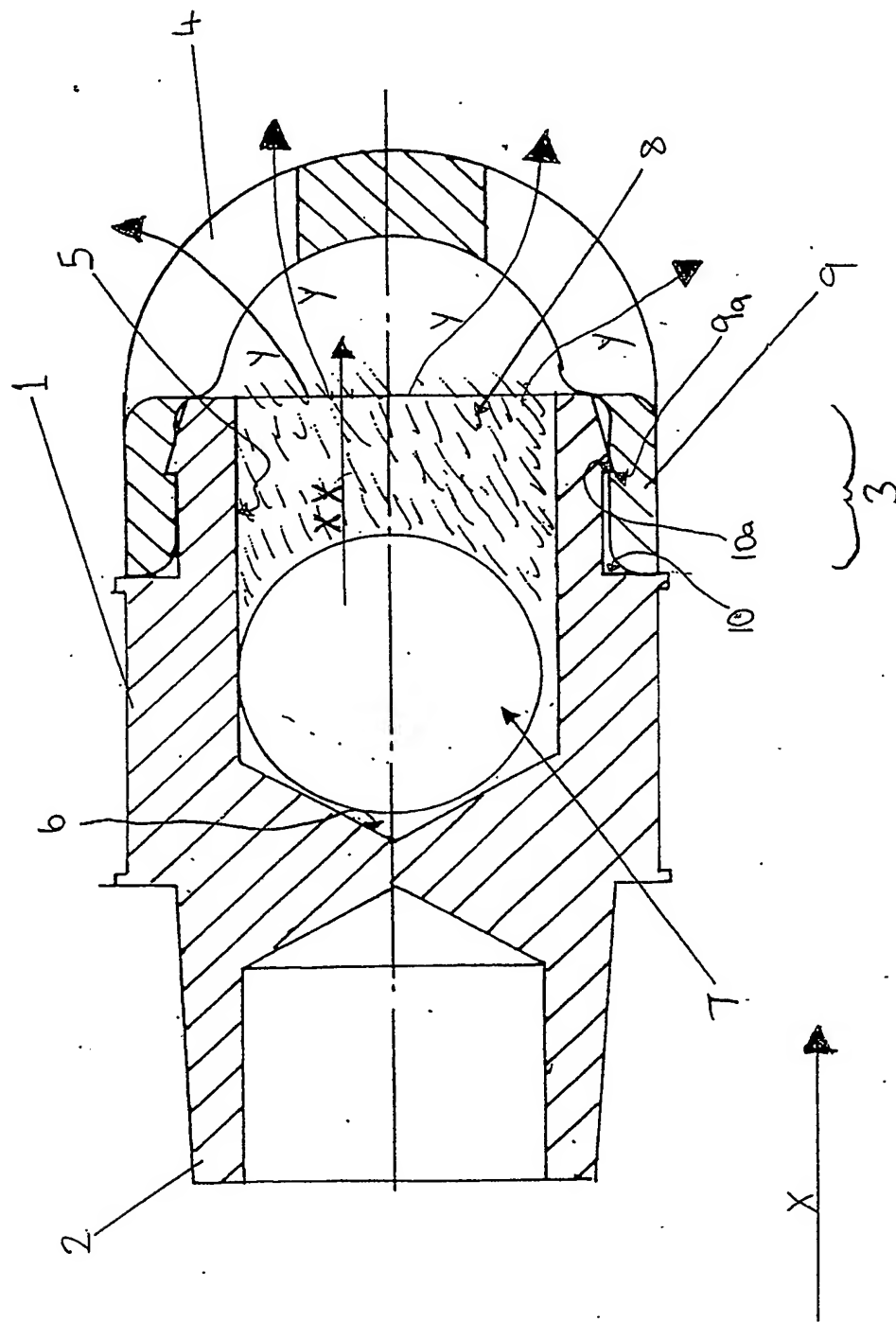
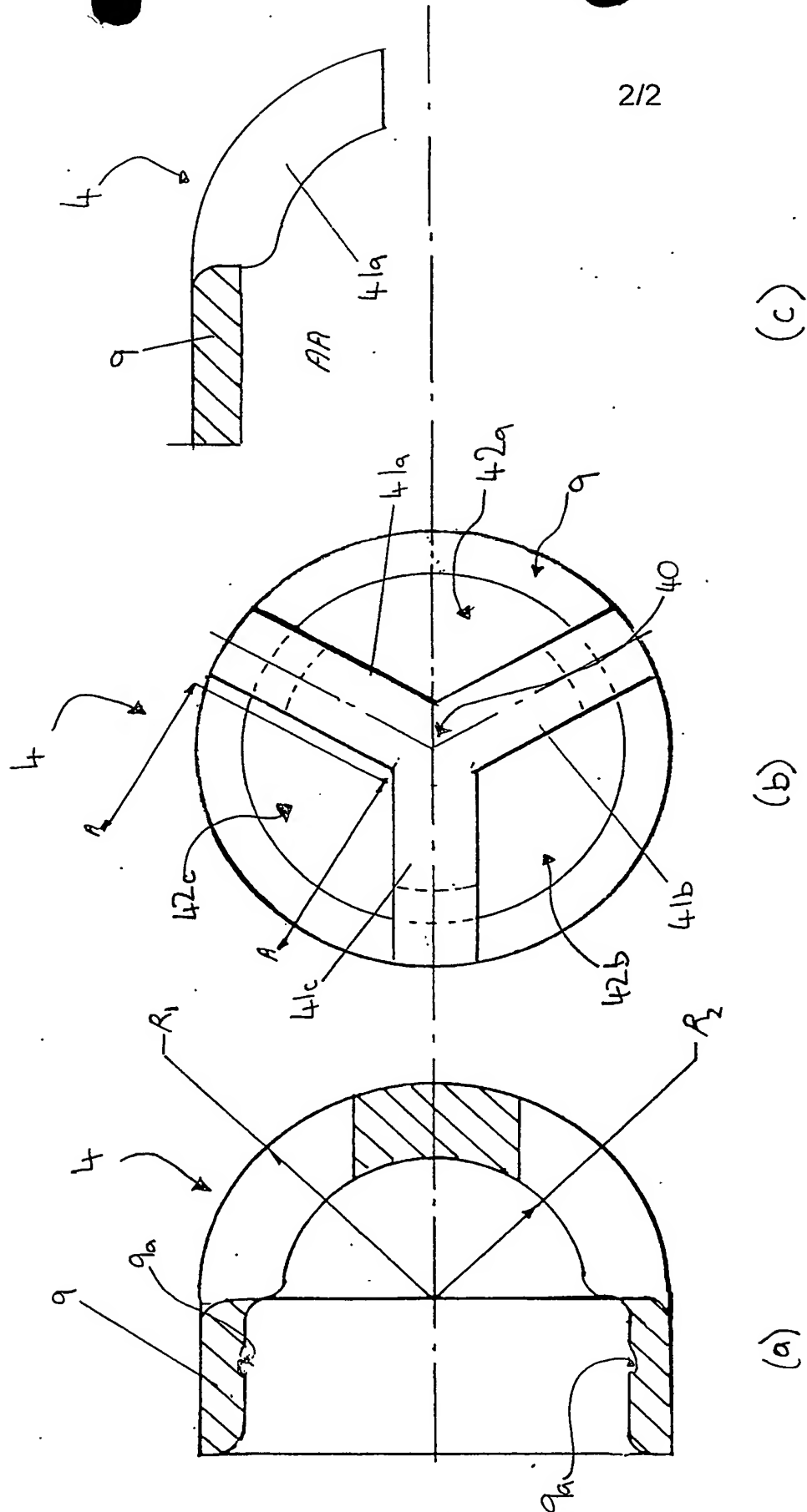


FIG. 1



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